

order 8678

Sept. 28



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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5844

644.4104

Job Sheet 181921



Part No: 644.4104

Job Qty: 30 ea

Part Name: FWD Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A 16.12.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	30 pcs	8/31/18	8/31/18	0.00	30.00	Small Fab-5		
110	QC	30 pcs	8/31/18	8/31/18	0.00	0.00	QC5		
120	Packaging	30 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		
130	QC21-SA	30 Ea	8/31/18	8/31/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - ASSEMBLE BRACKETS WITH RIVETS AS PER DWG

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
644.4116	Bracket, Small Fwd	30 Ea (1 ea)	90-Start up Operation	5107612
644.4117	Bracket, Fwd Pivot	30 Ea (1 ea)	90-Start up Operation	5103362
MS20426AD5-8	Rivet	180 Ea (6 ea)	90-Start up Operation	FM136199-40

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	644.4116	30	0	0
	644.4117	30	0	0
	MS20426AD5-8	180	387	0

Part Specifications



Container No: S117031



Part: 644.4104

Job No: 181921

Serial No/ Batch: S117031

Revision: F2

Inspector:

Exp Date:

Instructions:

Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

be found.

Plex 8/13/18 2:32 PM Dart.lajeunesse.marie

Date: 10/10/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								